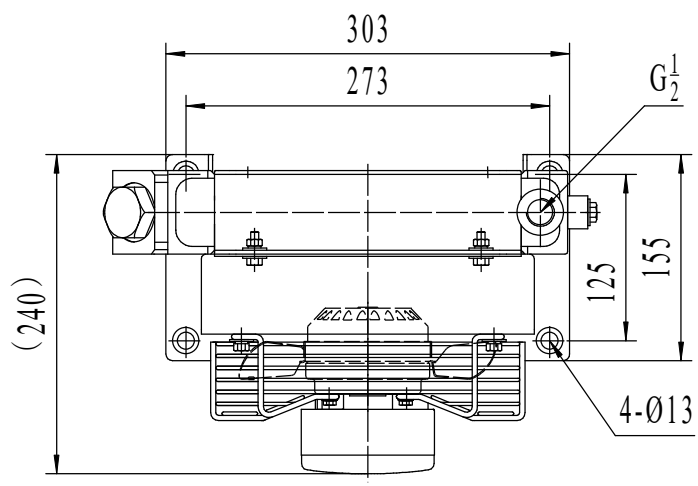
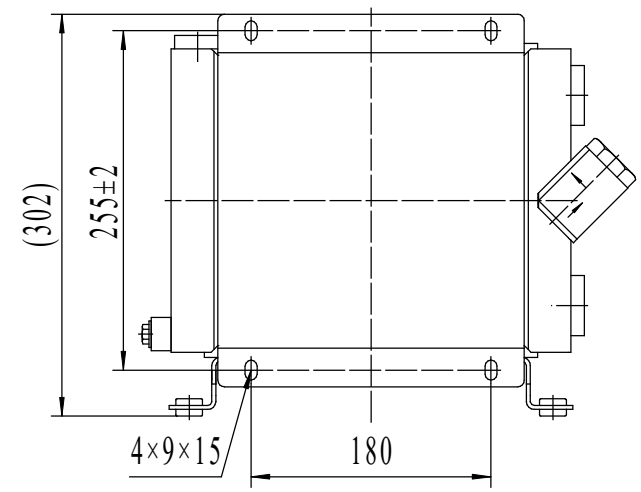
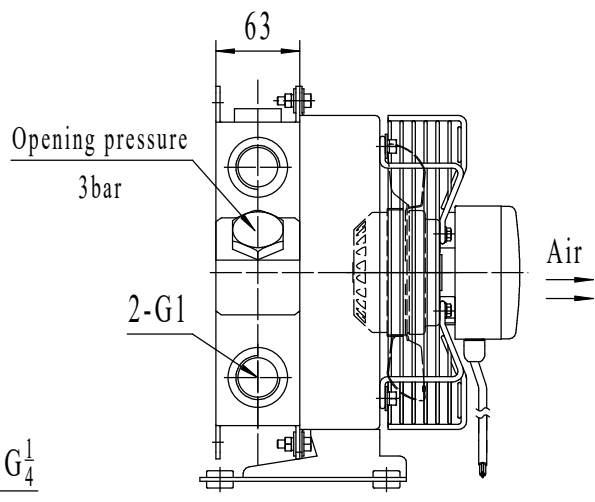
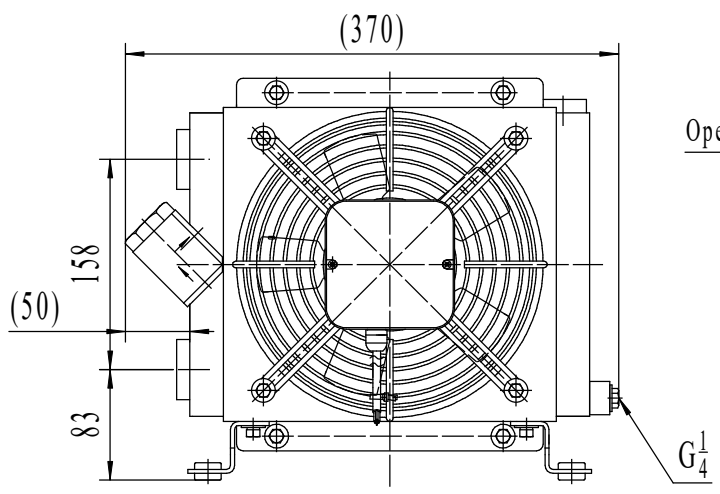


| Table of tolerances for welding and non machined surface |       |     |      |      |       |       | surface roughness |           |
|--|-------|-----|------|------|-------|-------|-------------------|-----------|
| Nominal dimension  | First |     | >300 | >600 | >1000 | >2000 | heat treatment    |           |
|  | End   | 300 | 600  | 1000 | 2000  | 3000  | surface treatment |           |
| Allowable tolerance                                      |       | ±1  | ±1.5 | ±2   | ±3    | ±4    | general tolerance | HB5800-99 |



Technical requirement

1. The products are designed, manufactured and tested in accordance with NB/T 47006-2009 aluminum plate fin heat exchanger;
2. Before the assembly, the thread of each connection is smooth; all bolts are fastened and free of looseness;
3. The oil cooler surface spray silver paint, steel components spray black powder;
4. Airtight test pressure 2.5MPa, keep pressure for 5 minutes, no leakage and deformation, clean and dry inner cavity, each pipe seal.

|                |       |     |  |  |
|----------------|-------|-----|--|--|
|                | SCALE | 1:4 |  |  |
| Oil Cooler     |       |     |  |  |
| AH-T06-B-220AC |       |     |  |  |