



Table of tolerances for welding and non machined surface

Nominal dimension	First	>150	>300	>300	>300	
	End	150	300	600	1000	2000
Allowable tolerance		±0.5	±1	±1.5	±2	±3

Technical requirement:

1. The products are designed, manufactured and tested in accordance with NB/T47006-2009 aluminum plate fin heat exchanger;
2. Before the assembly, the thread of each connection is smooth; all bolts are fastened and free of looseness;
3. The oil cooler surface spray silver paint, steel components spray black powder;
4. Airtight test pressure 2.5MPa, keep pressure for 5 minutes, no leakage and deformation, clean and dry inner cavity, each pipe seal.

	SCALE	1:4		
Oil Cooler				
AH-T05-B-220AV				