

# AH-DBK...type Cartridge Pilot Relief Valve

AH-DB20K...10S...type

Size 20

Max. Working Pressure: 315 bar

Max. Flow: 300 L/min



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#### **Features**

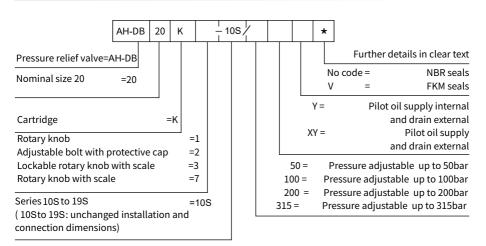
- -Cartridge valve
- -4 pressure ratings
- -4 adjustment elements:
- · Rotary knob
- Adjustable bolt with protective cap
- Lockable rotary knob with scale
- Rotary knob with scale

# **Function and configuration**

AH-DB...K...type pressure valve is pilot operated pressure relief valves for installation in manifolds. It is used to limit the pressure in a hydraulic system. The system pressure is set via adjustment element (4). At static position, the valves are closed. Pressure in port A acts on the spool (1). Pressure fluid is passed through orifice (2) to the spring loaded side of the spool (1) and through orifice (3) to the pilot poppet (6). If the pressure in port A rises beyond the value setting at spring (5), then the pilot poppet (6) opens. Fluid can flow from the spring loaded side of spool (1), through the orifice (3) and channel (8) into port T(Y). The pressure drop moves spool (1) to open the connection from A to B, while the setting pressure at spring (5) is maintained. Pilot oil returns from the two spring chambers via port T(Y) externally.

# AH-DB20K2-10S/...XY AH-DB...XY... AH-DB...Y... AH-DB...XY... AH-DB...Y... AH-DB...XY... Symbols

## **Specification**

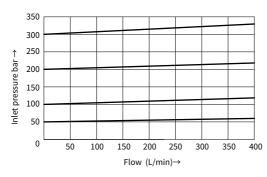


### **Technical data**

Fluid			Mineral oil suitable for NBR and FKM seal
			Phosphate ester for FKM seal
Fluid temperature range	°C	-30 to +80 (NBR seal)	
		C	-20 to +80 (FKM seal)
Viscosity range		mm²/s	10 to 800
Degree of contamination		Maximum permissible degree of fluid contamination:	
			Class 9. NAS 1638 or 20/18/15, ISO4406
Max.operating pressure		bar	315
Max. back pressure	Port Y	bar	250
Max.adjustable pressure		bar	50;100;200;315
Max. flow-rate		L/min	To 400
Weight		kg	Approx.0.35

## Characteristic curves (Measured at t=40°C ±5°C, using HLP46)

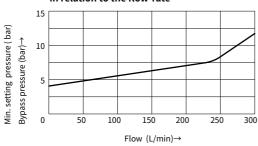
#### Inlet pressure in relation to the flow-rate



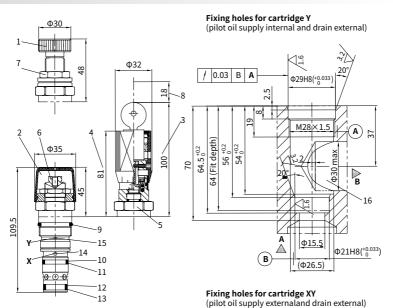
The curves are measured with external pilot oil drain at zero pressure.

With internal pilot oil drain the inlet pressure will increase with pressure at port B.

# Min. setting pressure and bypass pressure in relation to the flow-rate



The curves are valid for outlet pressure PB=0



- 1 Adjustment element "1"
- Adjustment element "2"
- 3 Adjustment element "3"
- 4 Adjustment element "7"
- 5 Nut for locking S=22
- 6 Internal hexagon screw S=10
- 7 External hexagon S=30 Tightening torque M<sub>A</sub>= 50Nm
- 8 Space required to remove the key
- O-ring 25 × 2.65
- 10 O-ring 17×1.8
- 11 Back-ring 22.5×19.7×1.1
- 12 2 Back-ring 21×16.2×1.1
- 13 O-ring 18×1.8
- 14 Port X used only for AH-DB20K...10S/

XY... 15 Port Y used

for AH-DB20K...10S/XY...and

AH-DB20K...10S/Y...

16 Port X, T and B arranged around

circumference used for AH-DB20K...10S/XY... Port B arranged around circumference,

used for AH-DB20K...10S/Y...

17 Hole A, optional

